

# Steady State Analysis of Squirrel-Cage Induction Machine with Skin-Effect

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## ABSTRACT

The Steady state analysis of a rectangular shaped-rotor type squirrel-cage induction machine was examined numerically with the help of MATLAB®. The results of the proposed Skin-effect model were compared with the conventional model. The results of this comparison show that a large error occurs when the influence of skin-effect is neglected in the analysis of a squirrel-cage induction machine at high rotor frequency.

(Key words: squirrel-cage, induction machine, steady state, skin effect, conventional model, rectangular rotor bar)

## INTRODUCTION

The transient state model or the steady-state equivalent circuit is usually employed to represent an induction machine. Generally, the steady-state equivalent circuit is used when the machine is running at steady-state, and a transient state model is used when the machine is running at transient operations. Unfortunately, the conventional model of an induction machine, which consists of an equivalent circuit with a single loop, is not adequate to take into account the skin-effect in rotor bars; which may not be negligible when the machine is fed from non-sinusoidal voltage or current source [1,2].

Pertinently, for the study of skin-effect in rotor bars, the rotor circuit needs to be modified in order to adequately take into account the wide range of frequencies occurring in the machine. Levy [3] and Creer [4] have proposed a rotor model with three rotor loops. It has been noted by [2] that the model accuracy increases when the number of the rotor loops is increased to four

or more. In this paper, the rotor circuit is modeled as proposed by [2].

This paper highlights the method used for the identification of the rotor circuit parameters. This paper also includes the development of the mathematical analysis for the steady-state conventional and skin-effect models. The paper concludes with a computer simulation and some relevant comments on the results.

## ROTOR CIRCUIT PARAMETER IDENTIFICATION

The test machine used in this study is a KATT VDE 0530, Class F insulation, surfaced-cooled Squirrel-cage induction motor. The rated power, speed, and current are 7.5KW, 1400rpm, and 19.2A, respectively. Figure 1 shows the test machine. The slot geometry, showing the stator and rotor shapes, is shown in Figure 2.

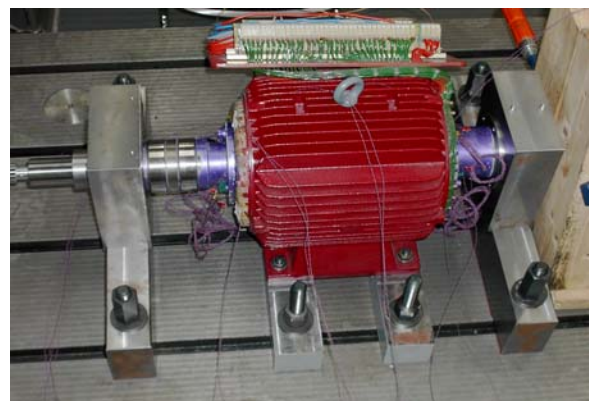
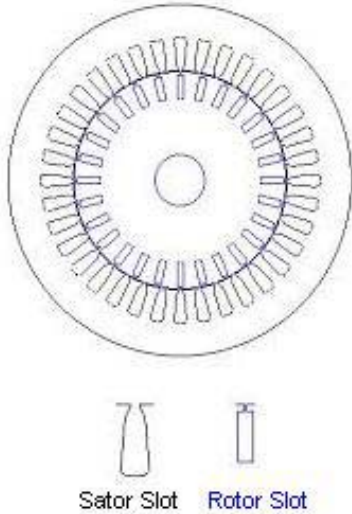
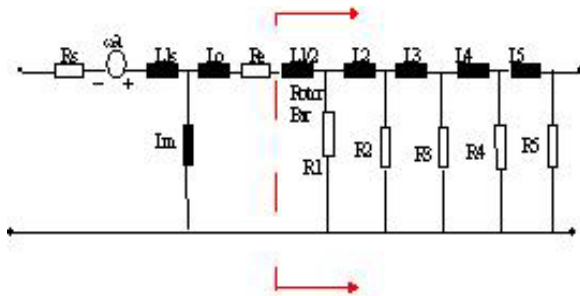


Figure 1: The 7.5KW test motor.



**Figure 2:** Slot geometry of the test machine.

To model the rotor bar, a T-configuration network is used according to the method proposed by Babb and Williams [5]. The rotor bar is divided into five sections as shown in Figure 3.



**Figure 3:** Equivalent T-Circuit; Configuration for 5-section rotor bar.

The rotor bar resistance and inductance for each section is,

$$R_{sec} = \frac{L_s}{\chi_{cu} h_{sec} b_{Nut}} \quad (1)$$

$$L_{sec} = \frac{\mu_o L_s h_{sec}}{b_{Nut}} \quad (2)$$

where,

- $\mu_o$  = Permeability of free space
- $b_{Nut}$  = Width of the rotor bar
- $h_{sec}$  = height of each bar section
- $\chi_{cu}$  = conductivity of copper conductor
- $L_s$  = Length of rotor bar

It is important to note, that equations (1) and (2) are modified to account for all of the bars and are subsequently referred to the stator by using the transformation factor, K. The values of the referred rotor inductances and resistances are defined mathematically by,

$$L1r = k^2 L10 \quad (3a)$$

$$L2r = k^2 L2 \quad (3b)$$

$$L3r = k^2 L3 \quad (3c)$$

$$L4r = k^2 L4 \quad (3d)$$

$$L5r = k^2 L5 \quad (3e)$$

$$L10 = L_o + L1/2 \quad (3f)$$

$$Re r = k^2 Re \quad (4a)$$

$$R1r = k^2 R1 \quad (4b)$$

$$R2r = k^2 R2 \quad (4c)$$

$$R3r = k^2 R3 \quad (4d)$$

$$R4r = k^2 R4 \quad (4e)$$

$$R5r = k^2 R5 \quad (4f)$$

where  $k_1$  is defined thus [6]:

$$k_1^2 = \frac{m1}{m2} \left( \frac{k_{w1} N1}{k_{w2} N2} \right)^2 \quad (5)$$

where,

- $m1$  = number of phases on the stator
- $m2$  = number of phases on the rotor
- $k_{w1}$  = stator winding factor

$k_{w2}$  = rotor winding factor  
 $N1$  = number of series-connected turns per phase of the stator  
 $N2$  = number of series-connected turns per phase of the rotor

But,  $m2 = (\text{number of rotor bars})/(\text{number of pairs of poles})$

$$m2 = \frac{Q}{P} \quad \text{..... (6)}$$

Seinsch [7] defines the relationship between the rotor bar resistance and the rotor resistance as:

$$R_2 = \frac{R_{bar}}{P} \quad \text{..... (7)}$$

with the equivalent rotor referred resistance as,

$$R'^2 = k^2 R_{bar} \quad \text{..... (8)}$$

where,

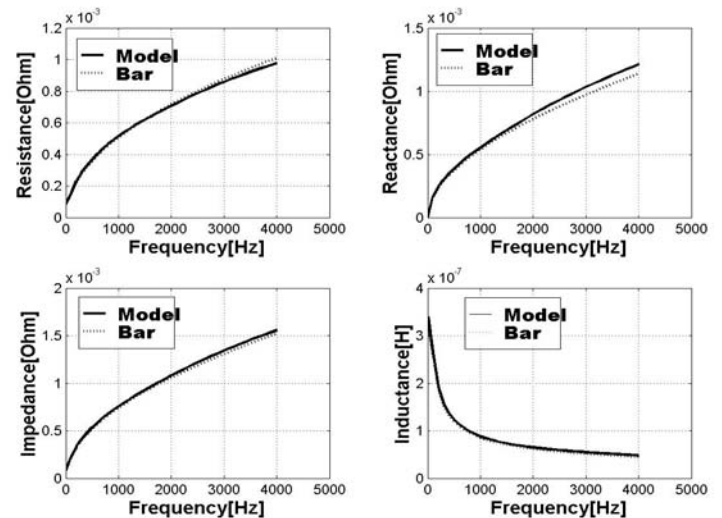
$$k^2 = \frac{k_1^2}{P} \quad \text{..... (9)}$$

By using the optimization technique reported in [2], the values of the rotor circuit parameters can be found at 4KHz rotor frequency. The result of the optimization, as shown in Figure 4, closely matches with the actual rotor bar characteristics of the machine. At approximately 4KHz frequency, the error in the developed rotor model is about 6%. Table 1 shows the estimated rotor circuit parameters.

### CONVENTIONAL AND SKIN EFFECT STEADY STATE ANALYSIS

For the purpose of digital simulation, the electrical model of the squirrel-cage induction machine can be represented in state variable form with currents as state variables by equation (10).

$$\frac{d[i]}{dt} = -[L]^{-1}([R] + \omega_r[G])[i] + [L]^{-1}[V] \quad (10)$$



**Figure 4:** Model Plots for Bar Sections (100) and Model Sections (5).

**Table1:** Computed Model Impedance at 4KHz.

| Resistance     | [mΩ]  | Inductance     | [μH]      |
|----------------|-------|----------------|-----------|
| R <sub>1</sub> | 1.338 | L <sub>1</sub> | 6.1150e-2 |
| R <sub>2</sub> | 0.656 | L <sub>2</sub> | 9.2940e-2 |
| R <sub>3</sub> | 0.321 | L <sub>3</sub> | 0.1896    |
| R <sub>4</sub> | 0.179 | L <sub>4</sub> | 0.3562    |
| R <sub>5</sub> | 1.338 | L <sub>5</sub> | 0.2596    |

In consideration of the steady-state equation of the induction machine with skin-effect, the time derivatives of current in equation (10) are set to zero, with the rotor speed constant, and the machine d- and q-voltages and currents are referred to the synchronously rotating reference frame. By so doing, the resultant algebraic equation can be expressed in compact form as:

$$[V_o] = [Z_o][I_o] \quad \text{..... (11)}$$

and,

$$I_o = [Z_o]^{-1}[V_o] \quad \text{..... (12)}$$

For the conventional steady- state model:

$$[\mathbf{I}_o] = [\mathbf{I}_{qso} \quad \mathbf{I}_{dso} \quad \mathbf{I}_{qro} \quad \mathbf{I}_{dro}]^t \text{ ————— (13)}$$

$$[\mathbf{V}_o] = [\mathbf{V}_{qso} \quad \mathbf{V}_{dso} \quad 0 \quad 0]^t \text{ ————— (14)}$$

and,

$$[\mathbf{Z}_o] = \begin{bmatrix} R_s & \omega_b L_s & 0 & \omega_b L_m \\ -\omega_b L_s & R_s & -\omega_b L_m & 0 \\ 0 & (\omega_b - \omega_r) L_m & R_r & (\omega_b - \omega_r) L_r \\ -(\omega_b - \omega_r) L_m & 0 & -(\omega_b - \omega_r) L_r & R_r \end{bmatrix} \text{ ————— (15)}$$

For the skin-effect steady-state model, we have:

$$\mathbf{I}_o = [id_{so} \quad iq_{so} \quad iD1o \quad iQ1o \quad iD2o \quad iQ2o \quad iD3o \quad iQ3o \quad iD4o \quad iQ4o \quad iD5o \quad iQ5o]^t \text{ ————— (16)}$$

$$[\mathbf{V}_o] = [Vd_{so} \quad Vq_{so} \quad 0 \quad 0 \quad 0 \quad 0 \quad 0 \quad 0 \quad 0 \quad 0 \quad 0 \quad 0]^t \text{ (17)}$$

and,

$$[\mathbf{Z}_o] = \begin{bmatrix} R_s & -L_s \omega_b & 0 & -L_m \omega_b & 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ L_s \omega_b & R_s & L_m \omega_b & 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & (\omega_b - \omega_r) L_m & R1 & (\omega_b - \omega_r) L_r & -Rr & 0 & 0 & 0 & 0 & 0 & 0 & 0 \\ (\omega_b - \omega_r) L_m & 0 & (\omega_b - \omega_r) L_r & R1 & 0 & -Rr & 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & -Rr & 0 & R22 & 0 & -R2r & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & -Rr & 0 & R22 & 0 & -R2r & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & -R2r & 0 & R33 & 0 & -R3r & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & -R2r & 0 & R33 & 0 & -R3r & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & -R3r & 0 & R44 & 0 & -R4r & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & -R3r & 0 & R44 & 0 & -R4r \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & -R4r & 0 & R55 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 & 0 & 0 & -R4r & 0 & R55 & 0 \end{bmatrix} \text{ ————— (18)}$$

$$R11 = Rer + R1r \text{ ————— (19a)}$$

$$R22 = R1r + R2r \text{ ————— (19b)}$$

$$R33 = R2r + R3r \text{ ————— (19c)}$$

$$R44 = R3r + R4r \text{ ————— (19d)}$$

$$R55 = R4r + R5r \text{ ————— (19e)}$$

$$\omega_b = 2\pi f \text{ ————— (19f)}$$

where,

- $V_{qso}$  = Steady-state q-axis stator voltage
- $V_{dso}$  = Steady-state d-axis stator voltage
- $i_{qso}, i_{dso}$  = Steady-state q- and d-axis stator currents, respectively
- $i_{qro}, i_{dro}$  = Steady-state q- and d-axis rotor currents, respectively
- $I_{qro}, I_{dro}$  = Steady-state q- and d-axis rotor currents, respectively
- $I_{Q1o}, I_{Q2o}$  = Steady-state q-axis rotor currents in loop1 and loop2, respectively
- $I_{D1o}, I_{D2o}$  = Steady-state d-axis rotor currents in loop1 and loop2, respectively
- $f$  = Rated frequency

The electromagnetic behavior of the machine under steady-state condition is described by the equation:

$$T_{eo} = 1.5 P L_m (i_{qso} i_{dro} - i_{dso} i_{qro}) \text{ ————— (20)}$$

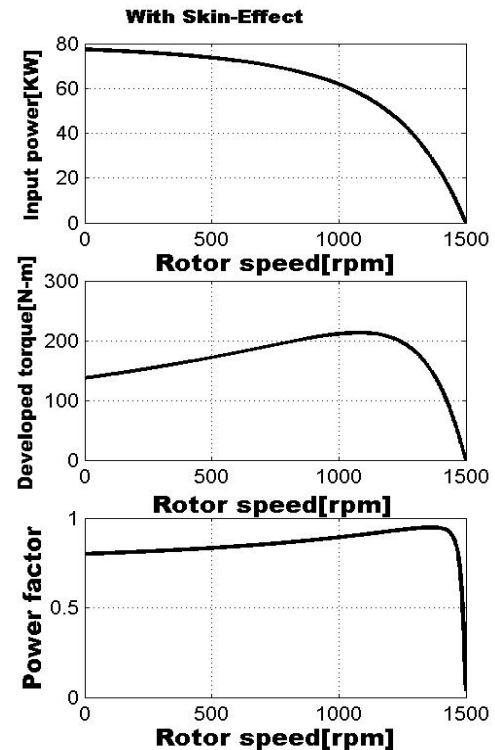
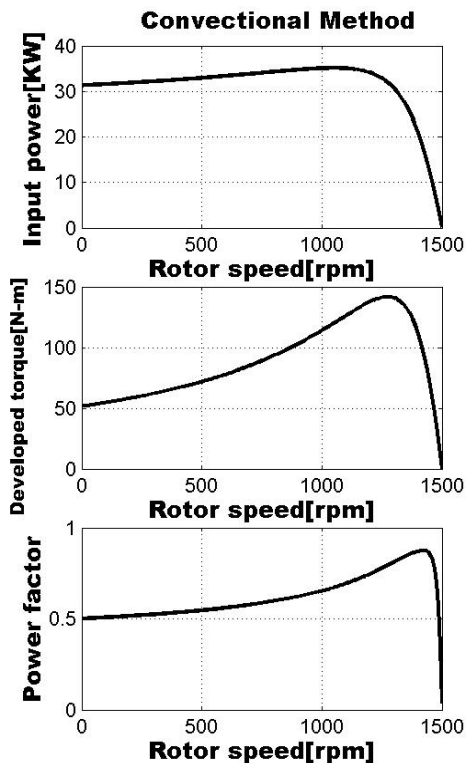
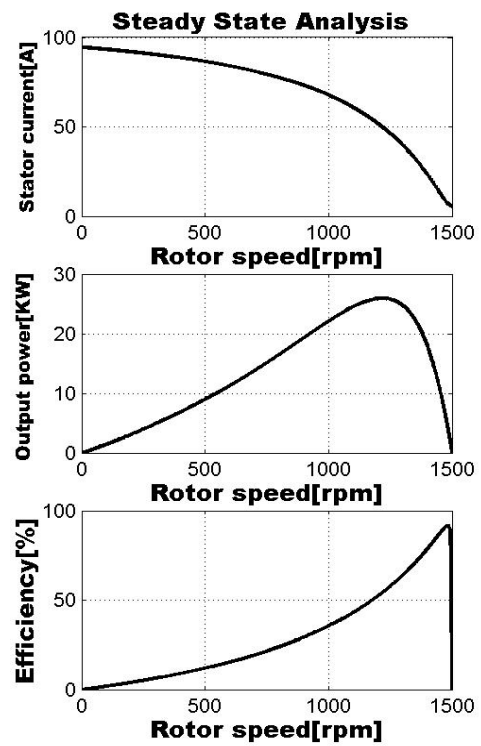
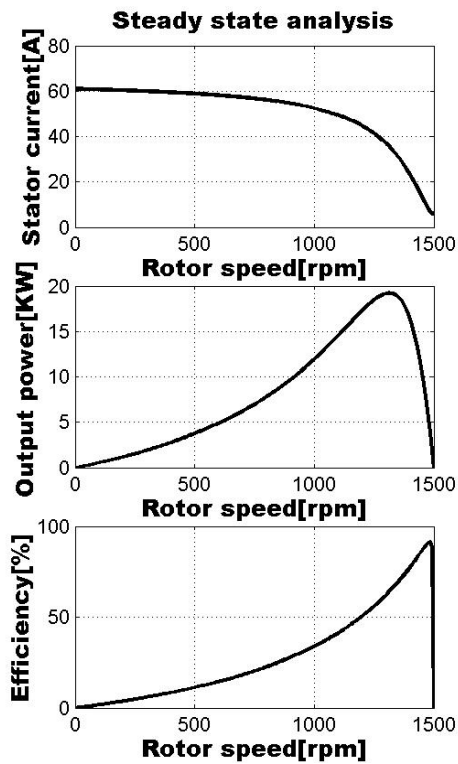
where,

- $T_{eo}$  = Steady-state electromagnetic torque
- $L_m$  = Magnetizing inductance
- $P$  = Number of pole pairs.

## RESULTS AND DISCUSSION

MATLAB m-files [8] were developed and used to solve equations (12) and (20), for both the conventional and skin-effect steady-state analysis. The developed program accepts constant stator and rotor quantities, such as resistances and inductances as inputs.

These constant quantities were found through the open-circuit test, blocked-rotor test, and D.C. measurement test, carried out on the 7.5KW Squirrel-cage induction machine. The machine data is shown in Appendix A. By supplying these input parameters, the steady-state behaviour of the machine can be predicted. The graphical representations for stator current, input power, output power, torque, efficiency, and power factor as a function of mechanical rotor speed are shown in Figure 5 and Figure 6 for the conventional and skin-effect analysis respectively.



**Figure 5:** Steady State Performance Curves (Conventional Model)

**Figure 6:** Steady State Performance Curves (Skin-Effect Model)



In order to visualise the effects of skin effect on the steady and transient states performances of the induction machine, the results of the simulation involving skin-effect have to be compared graphically with that from the conventional model in Figure 7.

The steady-state magnitude of the rotor bar currents for each section, as a function of mechanical rotor speed, is shown in Figure 8. From Figure 8, it can be seen that as the bar depth increases, the magnitude of the rotor bar current decreases. This explains why higher current flows through the first rotor bar section as opposed to the other sections at starting.

## CONCLUSIONS

The paper has systematically presented the steady-state analysis of Squirrel-cage induction machine with skin-effect. The simulated results indicate that there exists a significant difference between the conventional steady-state model, and the steady-state model with skin-effect.

The developed torque in the skin-effect machine model was about three times greater than that of the conventional machine model at starting. Additionally, at starting, the magnitude of the stator current, power factor, and input power of the skin-effect model was observed to be higher than that of the conventional model.

From the results presented in this paper, it can be seen that at high rotor frequency, the conventional machine model fails to predict accurately the steady-state behaviour of the machine. The results presented in this paper will therefore, form a veritable tool for an industrial engineer in predicting the actual behaviour of a deep-bar Squirrel-cage induction machine prior to design.

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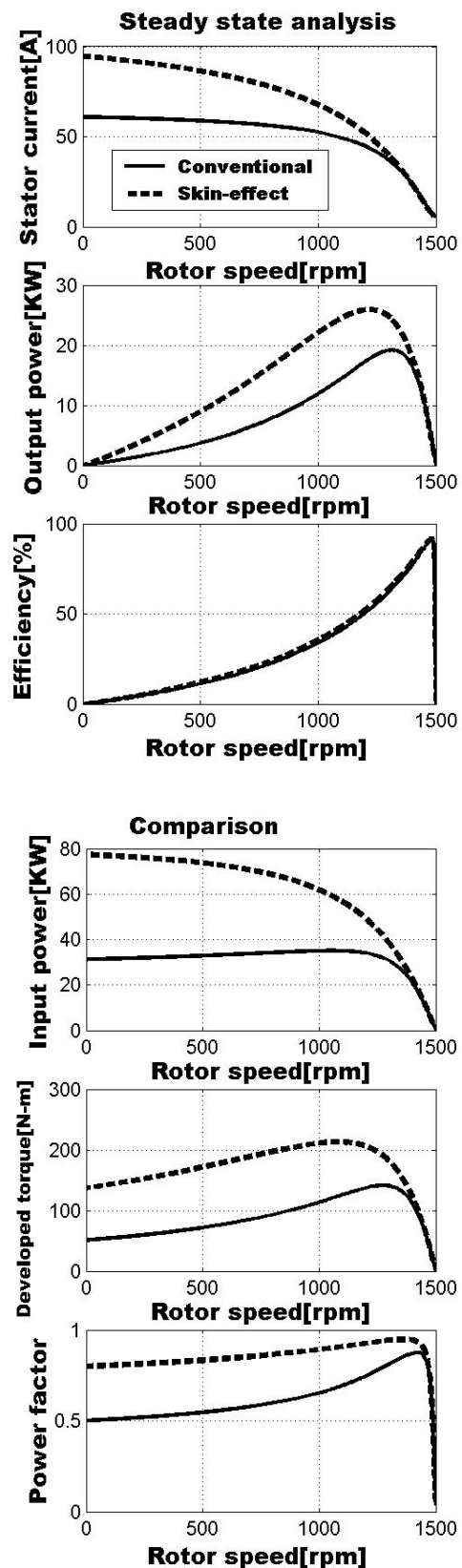
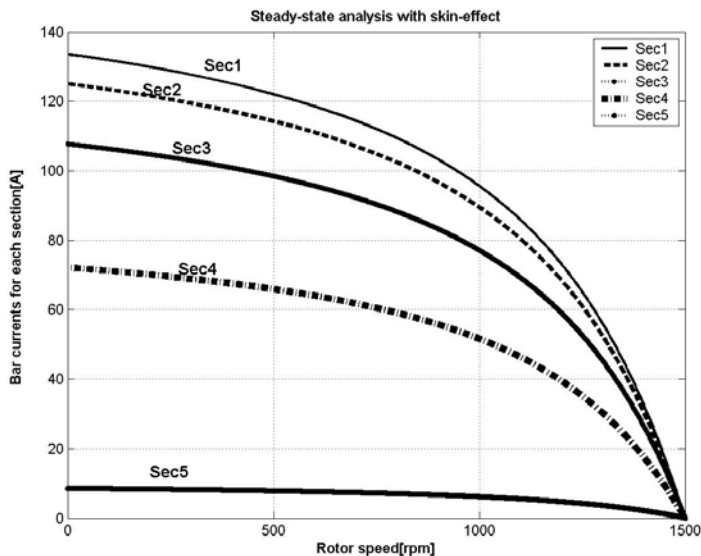


Figure 7: Conventional and Skin-Effect Models Comparison



**Figure 8:** Rotor Bar Currents for each Section with Skin-Effect

#### APPENDIX A:

|                                     |                          |
|-------------------------------------|--------------------------|
| Output Power                        | 7.5KW                    |
| Rated voltage                       | 340V                     |
| Winding connection                  | Delta                    |
| Number of Poles                     | 4                        |
| Rated speed                         | 1400rpm                  |
| Rated frequency                     | 50Hz                     |
| Stator resistance                   | 2.52195ohm               |
| Stator leakage reactance            | 1.95145ohm               |
| Rotor resistance                    | 0.976292ohm              |
| Rotor leakage reactance             | 2.99451ohm               |
| Magnetizing reactance               | 55.3431ohm               |
| Mechanical shaft torque             | 51.2636N.m               |
| Estimated rotor inertia moment      | 0.117393Kgm <sup>2</sup> |
| Rated current                       | 19.2A                    |
| Moment of inertia of the D.C. motor | 0.10958Kgm <sup>2</sup>  |
| Shaft stiffness constant            | 14320Nm/rad              |

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